

**Topics Outline Product Portfolio** From our inception in 1960, with the introduction of the world's First Automatic Sliding Door for Commercial Use  $\checkmark$ We have a **COMPREHENSIVE PRODUCT RANGE** Barn Doors Automatic commercial sliding doors Bifolding doors Multiple Header Sizes Clean room sliding doors ICU sliding doors Automatic windows Isolation Room doors Transit doors Patient Room doors Revolving doors Multiple Swing doors and operators Fire / Security Accordion Hurricane Impact Doors sliding door



# Determine the Needs of the Application

#### Convenience

- For people with shopping carts, luggage, deliveries, baby carriages
- Hands-free operation

#### **Accessibility for**

- Elderly & Inconvenienced
- Differently Abled
- Special Needs



Determine the Needs of the Application

#### Security

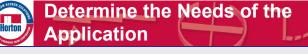


#### Are slide or swing doors enough?

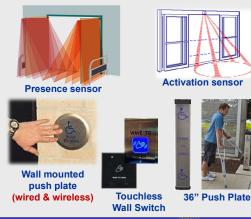
Is every employee part of the security team?

#### APPLICATIONS:

- Healthcare Employee Entrances
- Insurance
- > Utility / Energy
- > Airports
- Financial Data
- Courthouses
- Pharmaceutical



**Determine User and Select Appropriate Activation Device** 



- Presence sensors & Safety Beams
- Touchless switches (for Clean Rooms)
- Keyless entry
- Proximity/Card readers
- UPS battery back-up (power fail open/close)

Determine the Needs of the Application

### Space, Aesthetics, Functionality

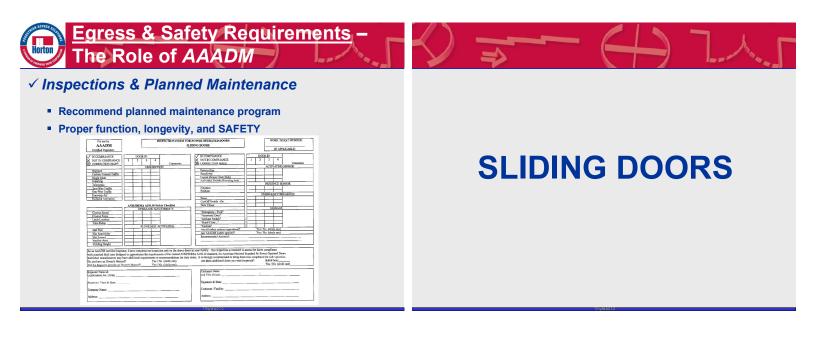






- ✓ AAADM Inspector Certification Program American Association of Automatic Door Manufacturers
  - AAADM trains and certifies door technicians to promote compliance with outstanding ANSI guidelines
  - Intended to enhance the safety of automatic doors









ANSI A156.10: Power Operated Pedestrian Doors

Full Powered (speed) Slide, Swing, Folding Doors

Egress, Speeds, Activation, Presence

ANSI A156.38: Low Energy Power Operated Sliding & Folding Doors

**Slow Operation** \*Knowing Act for activation

Safety Beams not required

Applications: Trained traffic in corridor, isolation, OR, pharmacy, office

#### NFPA 101: Life Safety Code

Be aware of panel weight (panel size, glass type, breakout).

Some manufacturers have limits due to weight causing panel drop.



# Egress & Safety Requirements Sliding Door – Breakout Feature

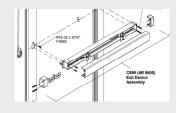
#### NFPA 101, Powered Doors section & ANSI 156.10

- Slide doors in egress areas must be able to swing out (breakout)
- In the direction of egress from any point in slide travel to 90°
- In the direction of egress with a maximum force of 50 lb.





#### Egress Safety Requirements Sliding Door – ADA Compliance



· 300VA ultra-compact 120V standby UPS Maintains AC output during power failu

. 3 UPS battery supported outlets, 3 surge-only out

TEL/DSL/ethernet protection

NEMA 5-15P input plug and 6 NEMA 5-15R outlets



# <u>Codes & Standards</u> Sliding Doors – Hurricane Zones

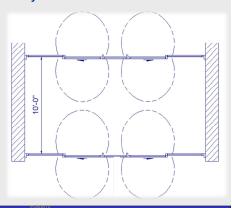
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# Sliding Door – Vestibules

The Greater the Distance Between Doors, the Lower the Possibility of Both Doors Opening Simultaneously

- Minimum distance recommended is 10 ft.
   Choice of activating
- devices will affect vestibule length





Types of Automatic Doors Sliding Doors			<b>Types of Automatic Doors</b> Sliding Doors – Configurations	
Single Slide	Bipart Slide	Telescoping	PERIMETER MOUNT	O Sidelite X Sliding
				S Swings / Breakout P Dummy or no panel (wall / surface)
			$ \overset{\bullet}{} \bullet$	O-X Sliding panel(s) slide along interior of fixed sidelite. O-SX
		Configurationa		Slide-swing panel(s) slide along exterior of fixed sidelite.
Country Clas		Configurations:	so sx sx so	SO-SX
		2 panel (1)		Slide-swing panel(s) slide along interior of swing-out sidelite(s).
		3 panel (2)		O/SO-SX Slide-swing panel(s) slide between fixed sidelite/wall and swing-out sidelite(s)
		4 panel (2)	SURFACE MOUNT	
	Operating Room "P" Configuration	6 panel (4)	$\begin{array}{c} & & \\ P & \\ SX \end{array}  P & \\ SX \end{array}  SX  SX  P \\ \end{array}$	P-SX Slide-swing panel(s) slide along exterior of wall.







# Types of Non-Automatic Doors Manual ICU/CCU Sliding Doors

**Offices/Meeting Rooms** 





# Types of Non-Automatic Doors Manual ICU/CCU Sliding Doors

**Barn Doors** (Surface Applied)







## Types of Non-Automa Manual ICU/CCU Sliding Doors

#### Standard Slide ICU's

- > Swing out capability for both slide panel and sidelite for maximum clearance
- > Panels to swing out to 90°
- > 2-panel, 3-panel, 4-panel designs
- > Full view of patient within ICU
- > Trackless configurations for cleanliness, no floor obstruction
- > 8'6" width yields 45.5" walk-thru







# Types of Non-Automatic Doors Manual ICU/CCU Smoke Rated

#### ✓ Underwriters Laboratories Inc.,

### UL 1784 Air Leakage Test

#### of Door Assemblies:

- Developed for smoke rated areas of health care facilities
- Track or Trackless
- Includes UL Label
- Requires:
  - High temperature gasketing
  - Positive latching



## Types of Non-Automatic Doors Manual ICU/CCU - Swing

#### ✓ Manual Swing Doors

- Single or pairs
- Equal or Unequal
- Good for small openings
- Positive latching handle
- Mini Blinds
  - Allows staff to adjust viewing of patients without use of drape
  - Magnet actuated
- Tested to UL1784, Smoke Rated







# Types of Non-Automatic Doors Manual ICU/CCU Specialty Units

- ✓ Manual Slide ICU & Patient Room **Oversized Corridor Door**
- Large walk-thru opening (up to 58.75") Positive latching
- No breakout (P-X design)
- Trackless threshold



- Smoke rated (UL1784) for corridor & non-suite applications
- 1 panel configuration
- Eliminates designated swing space ÷.
- Medium or Wide Stile .
- Surface or flush pocketed installation

# **Types of Non-Automatic Doors** Manual ICU/CCU Specialty Units



✓ Manual Slide –



**ICU Oversized Corridor Door** 











# Types of Non-Automatic Doors Manual ICU/CCU Sliding Doors

#### ✓ Self-Closing Feature

- 2 panel or Telescopic
- Fully concealed
- Friction hold open
- •
- •
- Track or Trackless
- Meets NFPA 101
- Tested to NFPA 105
- UL 1784 Smoke Rated





# Codes & Standards Code Compliance Isolation Rooms

#### ✓ 2014/2018 FGI... about Isolation Doors

- Slide doors recommended
- Must satisfy ASTM E283-04 (a pressurization or air leakage target)
- Must self close or employ an audible pressure alarm



### Codes & Standards Code Compliance Isolation Rooms

#### ✓ 3 Options to address Isolation

- Automatic open & self close
- Manual open & self close
- Manual open & manual close
   WITH audible pressure alarm



# Types of Non-Automatic Doors Manual ICU/CCU

#### ✓ Manual Isolation Door

- Negative, Positive and combination pressure rooms
- Trackless Design
- No Power with Self-closing operation
- Perimeter Seals
- 2 panel or Telescopic





# **Types of Automatic Doors** Automatic ICU/CCU

### **Automatic Isolation Door**

- 2 panel or Telescopic
- Negative, Positive, combination pressure rooms
- Trackless Design
- Self-closing
- Knowing Act Operation
- Safety Presence Sensors
- Requires UPS power
- Perimeter Seals

# Pharmacy or Clean Rooms

#### **Sterile or Clean Rooms Sliding Doors** ISO 3 or 5

Control air pollutant levels Pressurization Temperature

Humidity Personnel access

#### **Changes in Pharmacy Hazardous Drug** Guidelines

- New Guidelines USP 797 to USP 800
- Adopted February 1, 2016 Deadline for compliance July 1, 2018 pushed
- to December 1, 2019
- Compounding Chemotherapy Agents made safe
- Requires Negative pressure .
- Change air in room 12 times per hour





- Pharmaceutical .
- V. A. Clinics .



#### **ANSI - American National Standards Institute**

- ANSI A156.10: Power Operated Pedestrian Doors Full Powered (speed) Slide, Swing, Folding Doors Egress, safety, sensors
- ANSI A156.19: Power Assist & Low Energy Power Operated Doors Swing Operators & Doors \*Knowing Act for activation
  - \*CAUTION: Minor changes can change entrance to A156.10

\*Operators from hardware companies must comply



#### **Types of Automatic Doors Swinging Doors** Full Powered

#### Fully Automatic - Governed By ANSI 156.10:

- Automatic actuation Motion sensors
- Require external safety devices
- Guide rails required on swing side (unless protected by adjacent wall within 5")





NOTE: Two-way traffic requires guide rails 55" beyond lead edge of open door (36" x 55" = 91")

ypes of Automatic Doors Low Energy **Swinging Doors** 

Low Energy - Governed By ANSI 156.19 & ADA:

- "Knowing Act" activation (pushbutton or push plate)
- Slow opening and closing speeds
- Low operating force
- Floor space requirements

No guide rails required

Alternate switch location

Optional Presence Sensor





\* Access Control

#### \* Panic Hardware



\* ANSI Compliance





# Types of Automatic Doors Swinging Doors Swing

#### Low Energy

### or

- Slow opening requiredSafety Sensors not required
  - Can be added but needs further discussion with your automatic door expert
- Time delay includes full open/close cycle
- Potential more "open" time daily
- Only option available in Hardware Specification, and does not include sensors

#### **Full Power**

- More adjustability
- \* Safety Sensors required
- Full open/close cycle is determined by actual traffic activity
- \* More efficient open time



# Types of Automatic Doors Swinging Doors Low Energy

#### Low Energy – Specify Operators Properly

#### **Use Specification:**

08 42 29.33 Swinging Automatic Entrances 08 71 13 Automatic Door Operators

### DO NOT use Specification: MasterFormat 2004 Section 08 06 71 087100 Door Hardware

FOR Code Compliance Professional AAADM Installation Years of Quality Performance Additional Guidance/Expertise



## Types of Automatic Doors Swing Doors – Header Types

- $\checkmark\,$  Surface applied operators generally used for butt hung doors
- $\checkmark\,$  Overhead concealed operators used for center pivoted doors



# Types of Automatic Doors Folding Doors

#### Governed By ANSI 156.10:

- Maximum opening speed is 1 ½ seconds
- Require external safety devices (door mounted)
- Maximum force of 50 lb. to achieve emergency egress
- Guide rails required on fold side (unless protected by adjacent wall)
- Provides maximum opening in narrow space











### Governed by ANSI A156.27

- Where egress is required, a revolving door shall be capable of breakout with an egress path providing 36" aggregate minimum width.
- If breakout is required, each revolving door wing shall be capable of breakout with maximum applied force of 130 lbs.
- Handicap Accessibility Revolving doors can be made large enough to accommodate persons with disabilities and equipped with accessories for slow operation.
- Local building codes will most likely require adjacent entrances for means of egress and ADA accessibility.



# Egress & Safety Requirements Revolving Doors



# Egress & Safety Requirements Revolving Doors







Bottom Rail Sensors: A156.27 - 17.2 Shall detect an obstruction no more than 4" from floor and with less than 10lbf. of pressure and stop the door rotation.

Entry Point Sensors: A156.27 - 22

Shall detect the presence of a person or

object when door wing approaches end wall and stop door rotation.



End Wall Sensors: A156.27 - 17.1 Shall detect an obstruction with less than 10lbf. of pressure and stop the door rotation.

Emergency Button: A156.27 - 20.1 Shall be located on both sides of door and stop door rotation until reset.



#### Slow Speed Button: A156.27 - 15.1 Shall be located on both sides of door and reduce rotation speed to ½ of normal rotation speed.

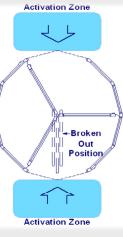


# Types of Automatic Doors Revolving Doors Small Diameter

#### **Automatic with Center Shaft**

- Small diameter (10-12 ft)
- Assisted wheelchair must be 12 ft
- 3 or 4 wing with emergency breakaway
- Motion sensors & safety systems
- Motor/Gearbox/Control
- 2 to 4 RPM





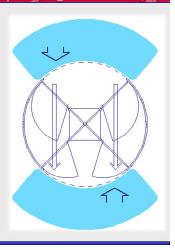
# Types of Automatic Doors Revolving Doors Large Diameter

#### **Automatic with Core**

Horton

- Large diameter (12-16 ft)
- 3 or 4 wing with emergency breakaway
- Motion sensors & safety systems
- Motor/Gearbox/Control
- 2.9 to 4.1 RPM













# Questions & Answers

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# **Thank You For Your Participation!**

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