



ALABAMA SOCIETY FOR HEALTHCARE  
ENGINEERING

# Building an Effective Medical Gas Compliance Program

August 9th, 2023

# Speaker Info

## Cary Darden

- 22 years of medical gas inspection / verification and maintenance experience
- MGPHO (Medical Gas Professional Healthcare Org) VP of Credentials
- Licensed medical gas installer (6010), inspector (6020), verifier (6030), bulk gas verifier (6035), maintenance tech (6040) and instructor (6050)

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[www.mgpho.org](http://www.mgpho.org)

# NFPA® 99

2012 Edition

## HEALTH CARE FACILITIES CODE

Including all Gas & Vacuum  
System Requirements



## NFPA 99 – 2012 edition

- This is the edition of record for this discussion



# NFPA<sup>®</sup> 99

Health Care Facilities Code

Code | 2024

## NFPA 99 – 2024 edition

- This is the newest edition of NFPA 99



# 4 KEY QUESTIONS

- **WHAT** must be inspected & maintained?
- **WHEN** must it be inspected or maintained?
- **HOW** must it be inspected or maintained?
- **WHO** can perform these activities?

**WHAT MUST BE  
INSPECTED &  
MAINTAINED?**



# Know Your Inventory

- Central supply systems
- Valves
- Alarms
- Outlets
- Manufactured Assemblies (such as booms)

# Central Supply Systems

- Bulk Oxygen





# Central Supply Systems

- Bulk Oxygen
- Medical Air Compressors



# Central Supply Systems

- Bulk Oxygen
- Medical Air Compressors
- Instrument Air Compressors



# Central Supply Systems

- Bulk Oxygen
- Medical Air Compressors
- Instrument Air Compressors
- Medical Vacuum Pumps
  - Waste Anesthetic Gas Disposal (WAGD)



# Central Supply Systems

- Bulk Oxygen
- Medical Air Compressors
- Instrument Air Compressors
- Medical Vacuum Pumps
  - Waste Anesthetic Gas Disposal (WAGD)
- Manifolds

# Valves Part 1

- Source Valves
  - Isolates the entire piping system, located at the central supply system

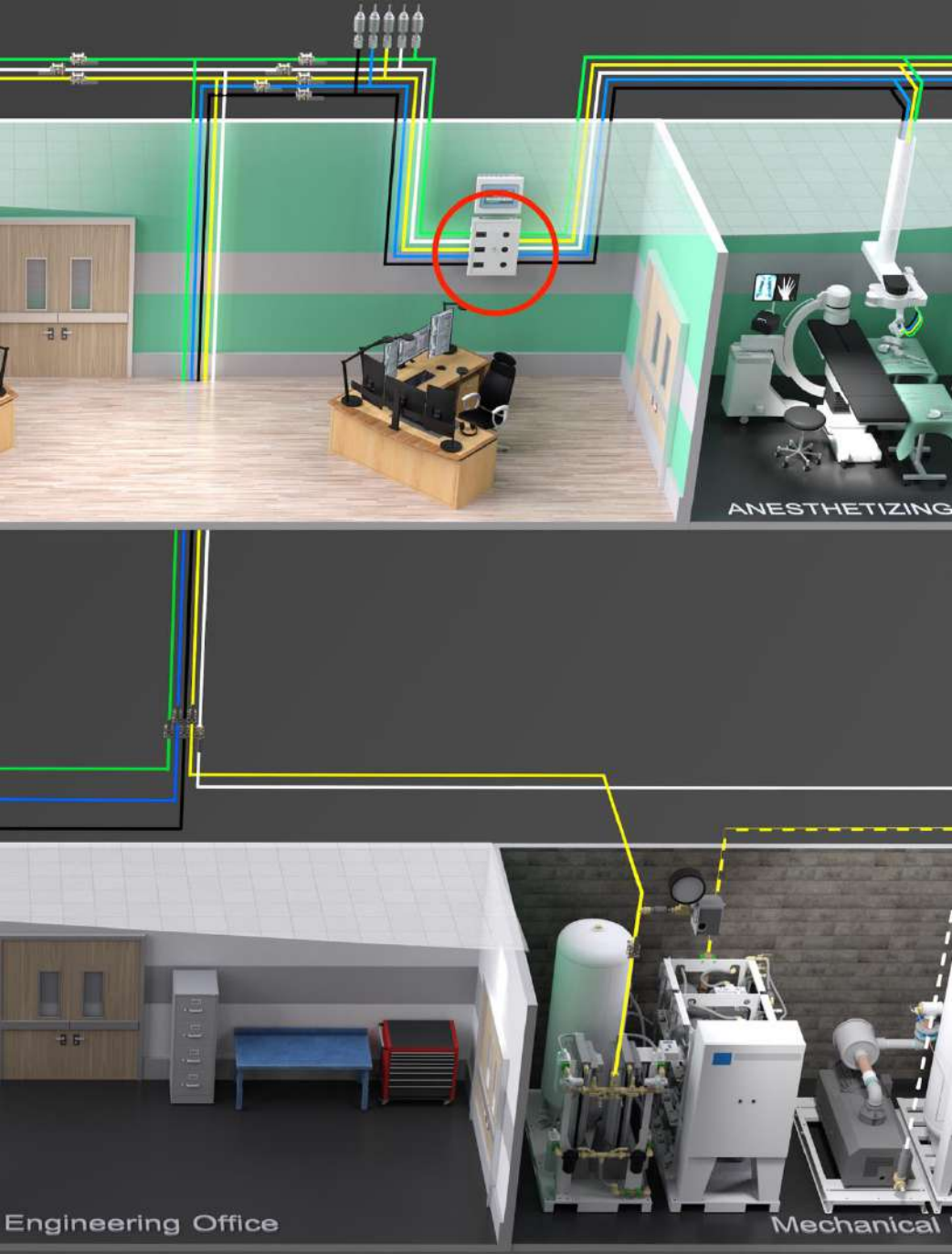




## Valve

- Sou
- Is
- Is
- Main
- Is
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- th





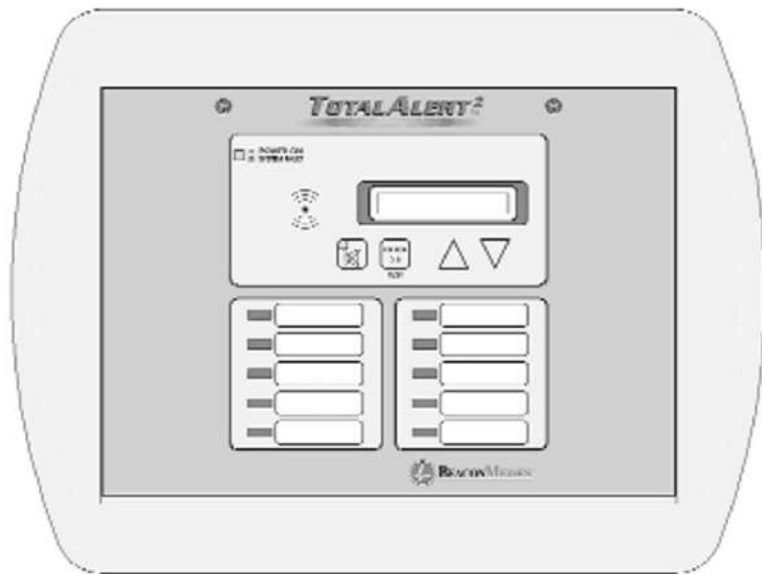
## Valves Part 2

- Riser Valves
  - Isolates the vertical piping connecting individual floors
- Service Valves
  - Isolates lateral branch piping from mains or risers
- Zone Valves
  - Isolates individual rooms / areas

# Alarms

- Master Alarms

- Monitors the central supply systems and main line pressures



# Alarms

- Master Alarms
  - Monitors the central supply systems and main line pressures
- Area Alarms
  - Monitors individual rooms / areas





# Outlets (Patient Terminals)

- Located within the patient care spaces
- Update this inventory often
- Physical changes
  - Construction & Renovation
- Logistical changes
  - Areas renamed
  - Change of use not involving construction

# Booms & Articulating Assemblies

- Complete list of any booms in facility



# RECAP # 1

- Identify your inventory
- Organize by equipment type
- Update any time alterations are made
  - Physical alterations
  - Logistical alterations (decommissioning)

## 4949 Outlets

Oxygen - 1727  
Med Air - 1220  
Med Vac - 1875  
Nitrous Oxide - 33  
Nitrogen - 32  
Carbon Dioxide - 29  
WAGD - 33

## 481 Zone Valves

Oxygen - 142  
Med Air - 118  
Med Vac - 139  
Nitrous Oxide - 32  
Nitrogen - 26  
Carbon Dioxide - 24

## 93 Shut off Valves

Oxygen - 18  
Med Air - 24  
Med Vac - 21  
Nitrous Oxide - 16  
Nitrogen - 13  
Carbon Dioxide - 1

## 251 Area Alarms

Oxygen - 85  
Med Air - 71  
Med Vac - 84  
Nitrous Oxide - 5  
Nitrogen - 3  
Carbon Dioxide - 2  
WAGD - 1

## 86 Master Alarms

Oxygen - 16  
Med Air - 32  
Med Vac - 14  
Nitrous Oxide - 8  
Nitrogen - 10  
Carbon Dioxide - 6

## 239 Flex Connect in Booms

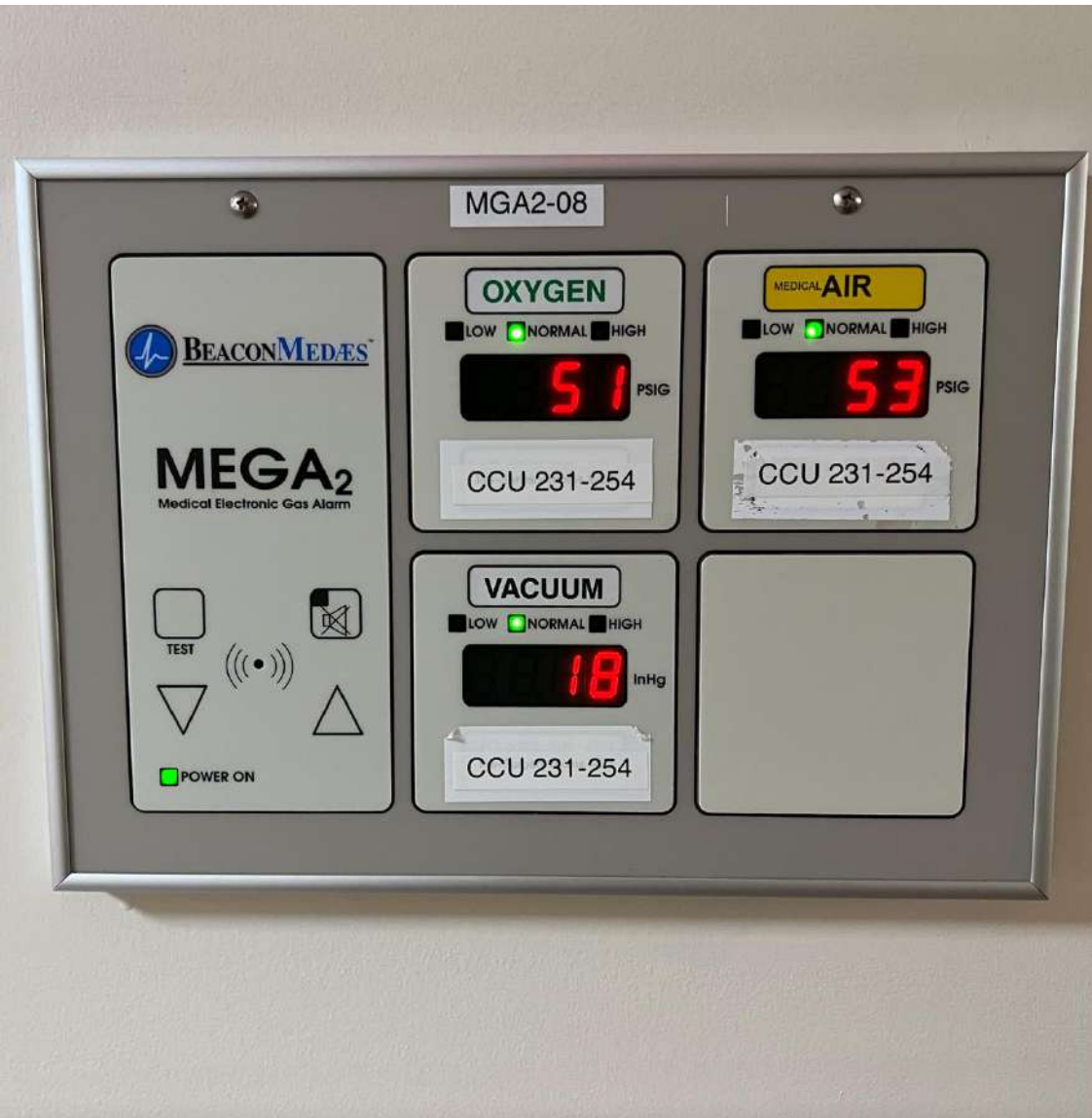
Oxygen - 38  
Med Air - 54  
Med Vac - 64  
Nitrous Oxide - 25  
Nitrogen - 4  
Carbon Dioxide - 26  
WAGD - 28

# Poll Question

- How must zone valves & area alarms be labeled according to NFPA 99?
  - A. With every individual room number listed
  - B. With room ranges & areas served
  - C. Determined by facility's risk assessment

# Area Alarm & Zone Valve Labeling

- There is no requirement within NFPA 99 to list every individual room number.
- NFPA 99 added an annex reference in the 2015 edition to help clear up this confusion
- A.5.1.11.2.7 (2015 & 2018 editions)
- A.5.1.11.2.8 (2021 edition)



# NFPA 99 – 2015 & 2018 edition

## **A.5.1.11.2.7**

It is not intended that every room be listed on the label, but an area that is easily identifiable by staff needs to be indicated. This can be accomplished with text or by graphical means such as a map or color coding. The label should be permanently affixed outside and near valve box. The label should not be affixed to a removable cover.

# WHEN MUST MED GAS SYSTEMS BE TESTED OR MAINTAINED?

## Primary determining factors:

1. NFPA 99 existing facility requirements
2. Facility's definition of "periodic"
3. Manufacturer recommendations

# Poll Question

- How often must medical gas outlets & inlets be tested?
  - A. Only when the piping is altered or changed
  - B. Annually
  - C. Determined by facilities risk assessment



# Testing & PM Frequencies

- NFPA 99 doesn't mandate exactly how often medical gas outlets must be tested
- Determined via risk assessment & manufacturer's recommendations – NFPA 99
  - NFPA 99 – 2012
  - 5.1.14.2.2.2 – inspection schedules
  - 5.1.14.2.2.4 – maintenance schedules

# NFPA® 99

2012 Edition

## HEALTH CARE FACILITIES CODE

Including all Gas & Vacuum  
System Requirements



## Testing & PM Frequencies

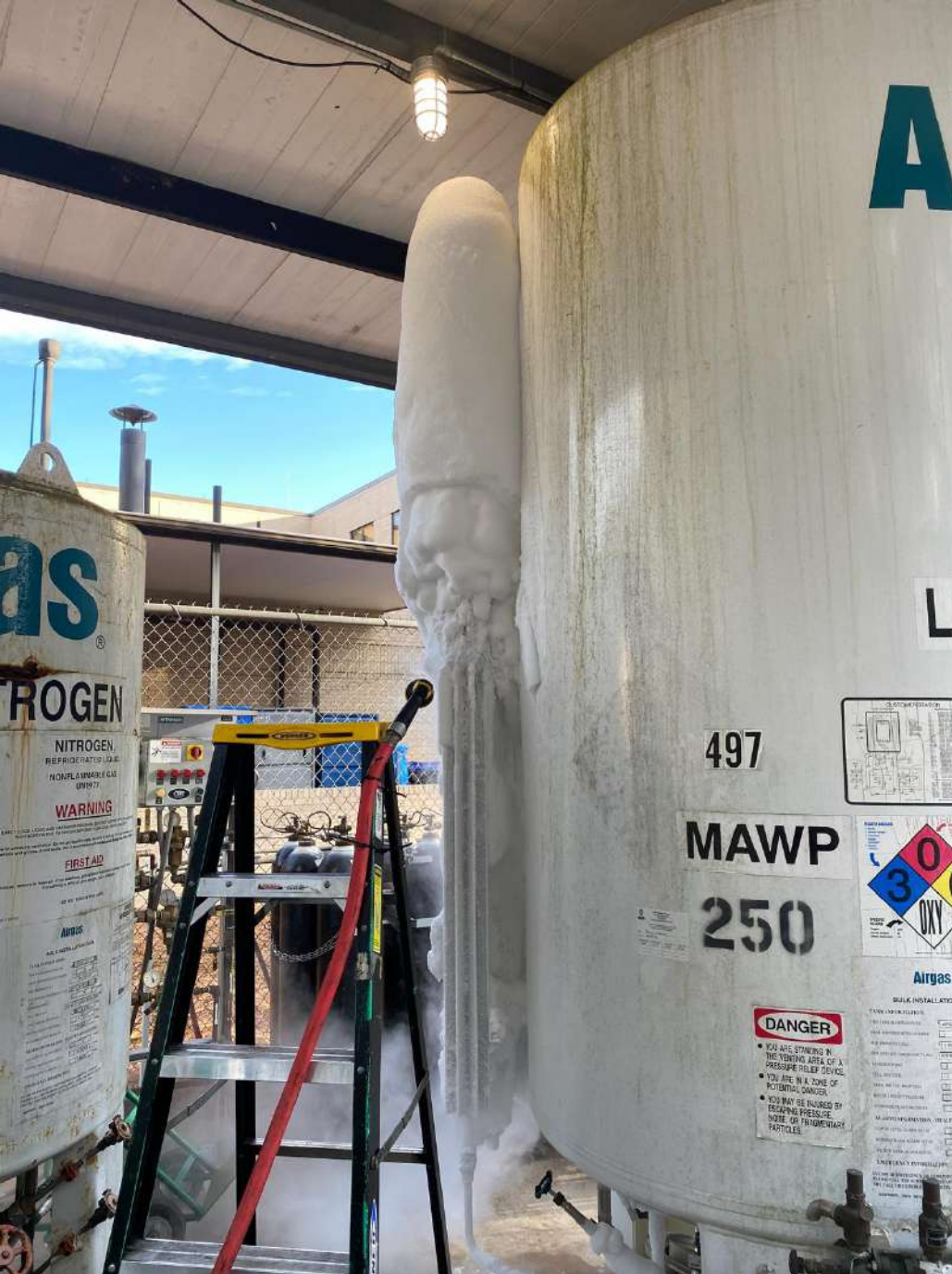
- There are only (4) items with a specified time requirement (within NFPA 99 – 2012)
- All other frequencies are established via:
  - risk assessment
  - manufacturer's recommendations





# NFPA 99 Testing & PM Frequencies - 1

- Boom testing frequency
  - Every 18 months
  - Per manufacturer's recommendations
  - Determined by risk assessment



## NFPA 99 Testing & PM Frequencies - 2

- Bulk system capacity
  - Annually
- Vaporizer sizing – UPON THE REQUEST OF THE FACILITY
- Coordinate these with your bulk system supplier



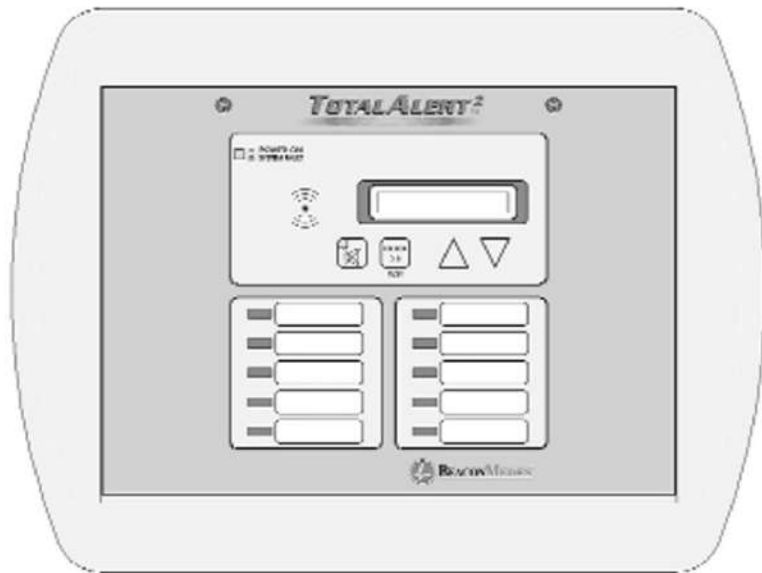
## NFPA 99 Testing & PM Frequencies - 3

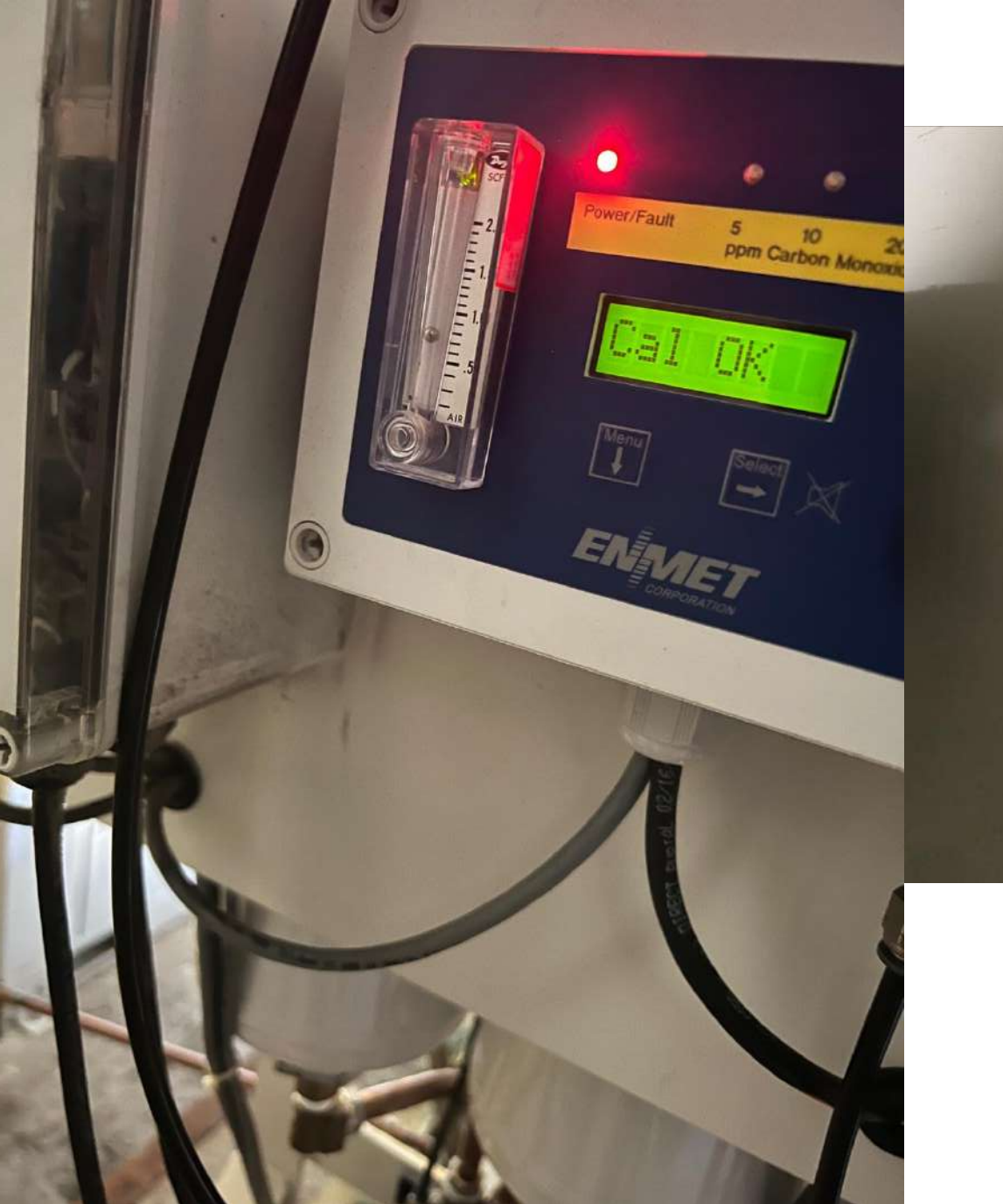
- Central supply systems
  - Inspected annually



# NFPA 99 Testing & PM Frequencies – CENTRAL SUPPLY SYSTEMS

- Master Alarms
  - Check these annually along with your central supply systems





## NFPA 99 Testing & PM Frequencies - 4

- Med Air CO monitor calibration
  - Annually \*\*\*OR\*\*\*
  - More often if manufacturer recommends it

# NFPA 99 Testing & PM Frequencies – CO MONITOR CAL

MANUFACTURER:	MODEL:	FREQUENCY OF CALIBRATION PER O&M:	CAL GAS REQUIRED:
Amico / KWJ	A310 / A316	Every 3 months	100 PPM
Enmet	CO-Guard	Every 3 months	20 PPM
Enmet	MedAir 2200	Every 3 months	20 PPM
Enmet	ISA-RAL-M	Every 3 months	20 PPM
GFG	ABL-50 / RAM-50	Every month	20 PPM
GFG	ABL-4021 / RAM-4021 / 4021-DPX	Every month	20 PPM
GFG	4035 / 4035-22	Every month	20 PPM

# HOW MUST MED GAS SYSTEMS BE TESTING OR MAINTAINED?

## Primary determining factors:

1. NFPA 99 existing facility requirements
2. Facility's risk assessment
3. Manufacturer recommendations



**Reference:** 5.1.1.6, 5.2.1.2, and 5.3.1.1.2

**TIA 12-4**

*(SC 13-3-8/TIA Log #1084)*

Pursuant to Section 5 of the NFPA Regulations Governing the Development of NFPA Standards, the National Fire Protection Association has issued the following Tentative Interim Amendment to NFPA 99, *Health Care Facilities Code*, 2012 edition. The TIA was processed by the Technical Committee on Piping Systems and the Correlating Committee on Health Care Facilities, and was issued by the Standards Council on March 7, 2013, with an effective date of March 27, 2013.

A Tentative Interim Amendment is tentative because it has not been processed through the entire standards-making procedures. It is interim because it is effective only between editions of the standard. A TIA automatically becomes a public input of the proponent for the next edition of the standard; as such, it then is subject to all of the procedures of the standards-making process.

*1. Revise 5.1.1.6 to read as follows:*

**5.1.1.6** The following subsections of this chapter shall apply to the operation, management, and maintenance of Category 1 medical gas and vacuum systems in existing facilities:

- (1) 5.1.2
- (2) 5.1.3.1
- (3) 5.1.3.2
- (4) 5.1.3.3.1.7
- (5) 5.1.3.3.1.8
- (6) 5.1.3.3.4
- (7) 5.1.3.6.2
- (8) 5.1.3.8.5.2
- (9) 5.1.14
- (10) 5.1.15

# Proper application of NFPA 99

- 5.1.1.5 – applies to new work that alters piping
  - Includes most of chapter 5
- 5.1.1.6 (TIA 12-4) – applies to existing facilities
  - TIA 12-4 lists just (10) paragraphs that apply to existing facilities

- (1) 5.1.2
- (2) 5.1.3.1
- (3) 5.1.3.2
- (4) 5.1.3.3.1.7
- (5) 5.1.3.3.1.8
- (6) 5.1.3.3.4
- (7) 5.1.3.6.2
- (8) 5.1.3.8.5.2
- (9) 5.1.14
- (10) 5.1.15



## Existing Facility Requirements

- 5.1.1.6 as modified by TIA 12-4
- Use these (10) references as the guide for building your medical gas compliance policy
- Scan QR code to see copy of TIA 12-4

5.1.14.2.3 Inspection and Testing Operations.

5.1.14.2.3.1 General.

The elements in 5.1.14.2.2.2 through 5.1.15 shall be inspected or tested as part of the maintenance

- (1)\* Medical air source, as follows:
  - (a) Room temperature
  - (b) Shaft seal condition
  - (c) Filter condition
  - (d) Presence of hydrocarbons
  - (e) Room ventilation
  - (f) Water quality, if so equipped
  - (g) Intake location
  - (h) Carbon monoxide monitor calibration
  - (i) Air purity
  - (j) Dew point
- (2)\* Medical vacuum source — exhaust location
- (3) WAGD source — exhaust location
- (4)\* Instrument air source — filter condition
- (5)\* Manifold sources (including systems complying with 5.1.3.5.10, 5.1.3.5.11, 5.1.3.5.12, and 5.1.3.5.13), as follows:
  - (a) Ventilation
  - (b) Enclosure labeling
- (6) Bulk cryogenic liquid source inspected in accordance with NFPA 55, *Compressed Gases and Cryogenic Fluids Code*
- (7) Final line regulation for all positive pressure systems — delivery pressure
- (8)\* Valves — labeling
- (9)\* Alarms and warning systems — lamp and audio operation
- (10) Alarms and warning systems, as follows:
  - (a) Master alarm signal operation
  - (b) Area alarm signal operation
  - (c) Local alarm signal operation
- (11)\* Station outlets/inlets, as follows:
  - (a) Flow
  - (b) Labeling
  - (c) Latching/delatching
  - (d) Leaks

# How to test equipment – NFPA 99 requirements

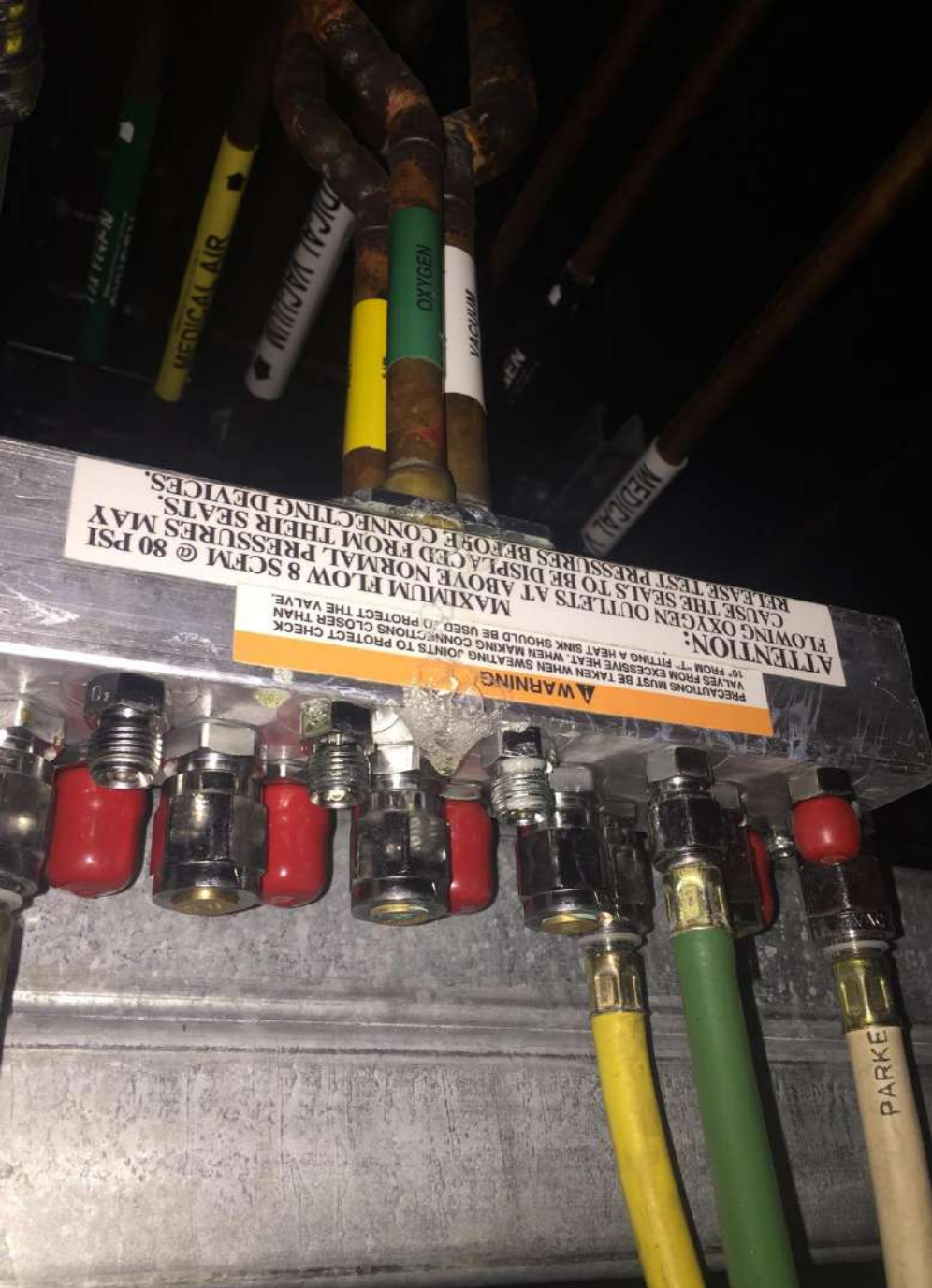
- Section 5.1.14.2.3.1 gives specifics for each category of equipment
- Pay attention to annex material! (\*)



# Booms & Articulating Assemblies

- Testing complies with NFPA 99 – 2012 edition ref. 5.1.14.2.3.2
- Separate report (or section) showing where they have been tested





## Booms & Articulating Assemblies

- Separate report (or section) showing where they have been tested for:
  - Leaks



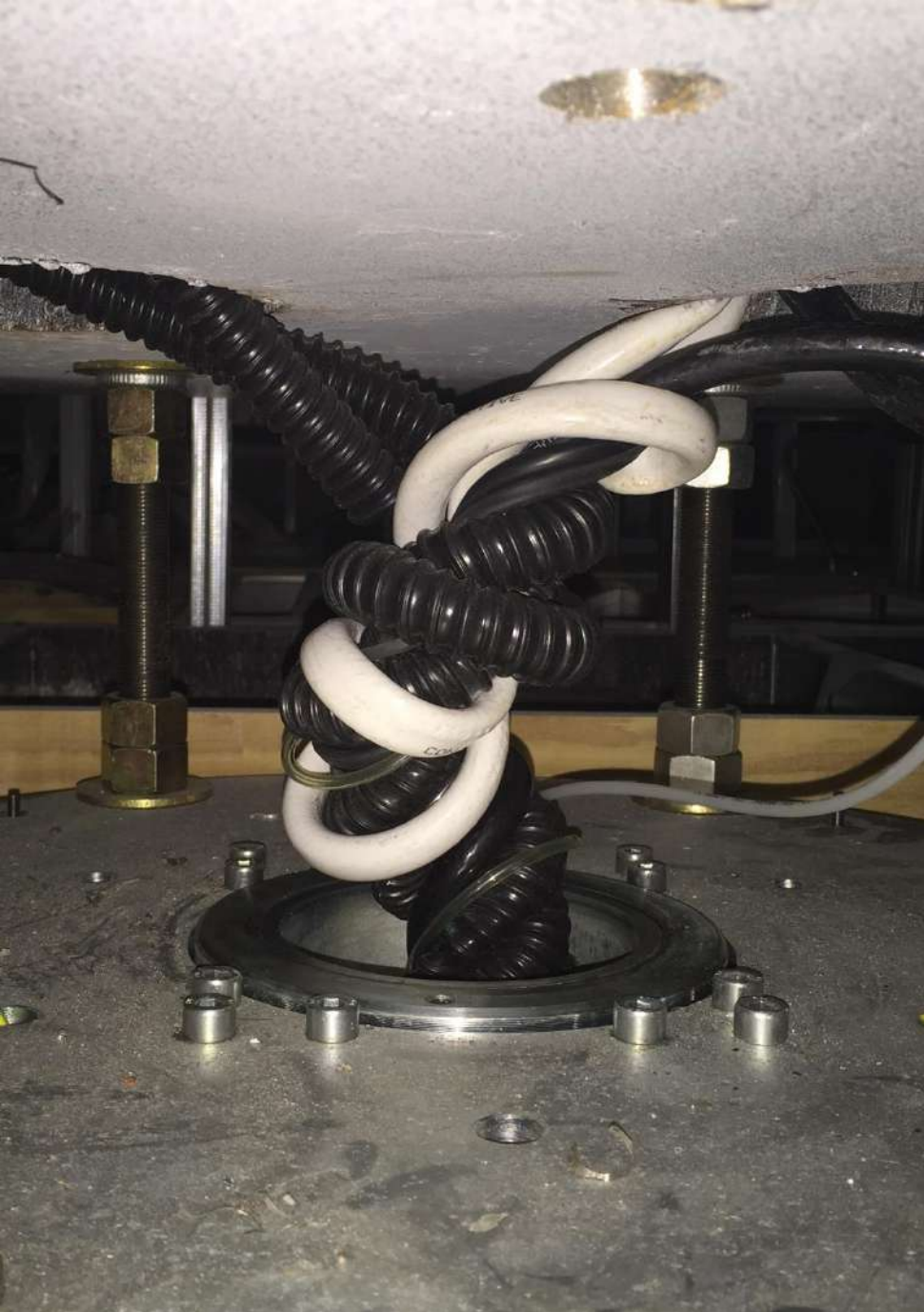
## Booms & Articulating Assemblies

- Separate report showing where they have been tested for:
  - Leaks

# Booms & Articulating Assemblies

- Separate report showing where they have been tested for:
  - Leaks
  - Hose condition





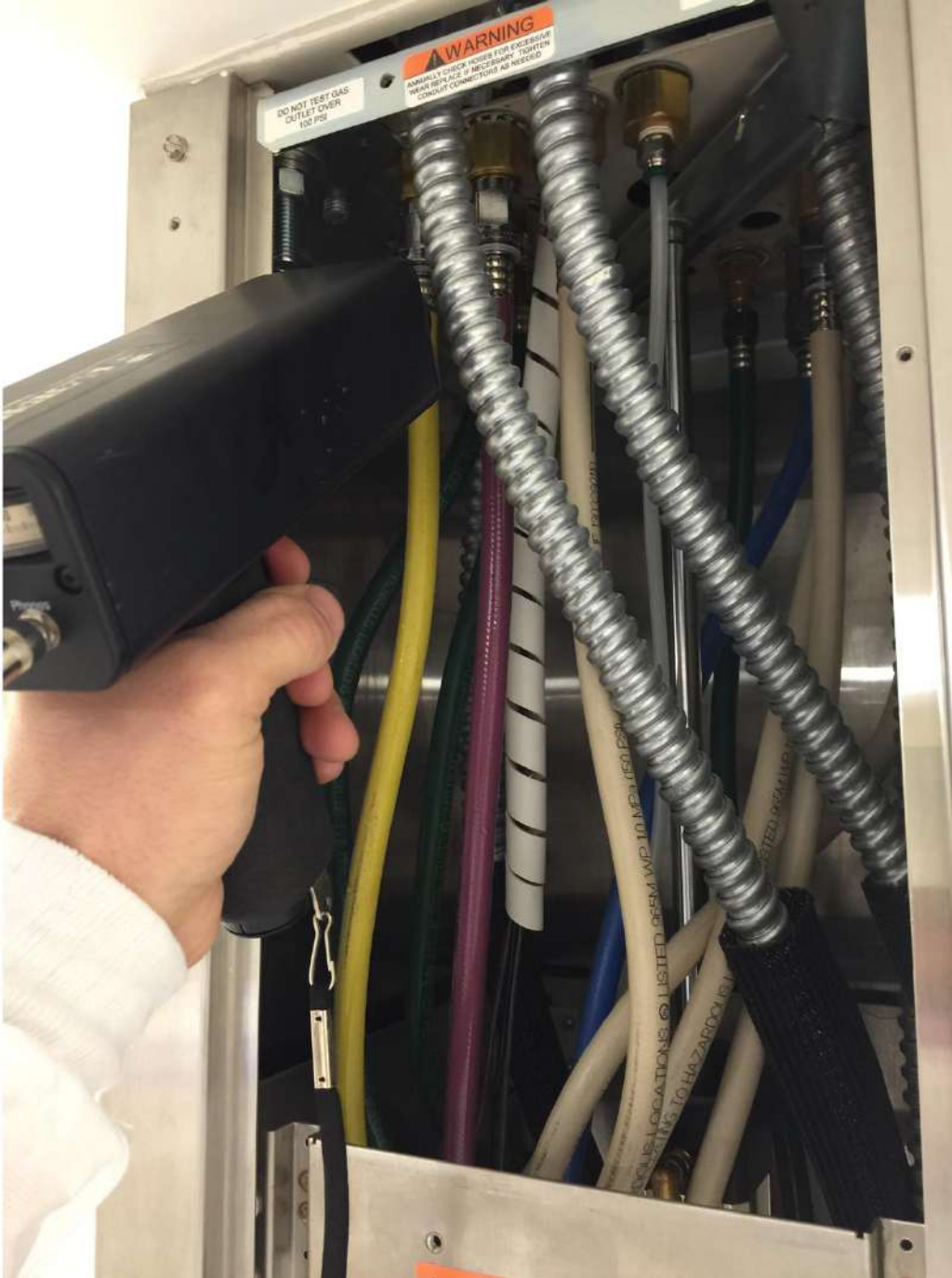
## Booms & Articulating Assemblies

- Separate report showing where they have been tested for:
  - Leaks
  - Hose condition



# Booms & Articulating Assemblies

- Separate report showing where they have been tested for:
  - Leaks
  - Hose condition
  - DISS connections internal to boom have been checked (ceiling and at the back of user terminal)



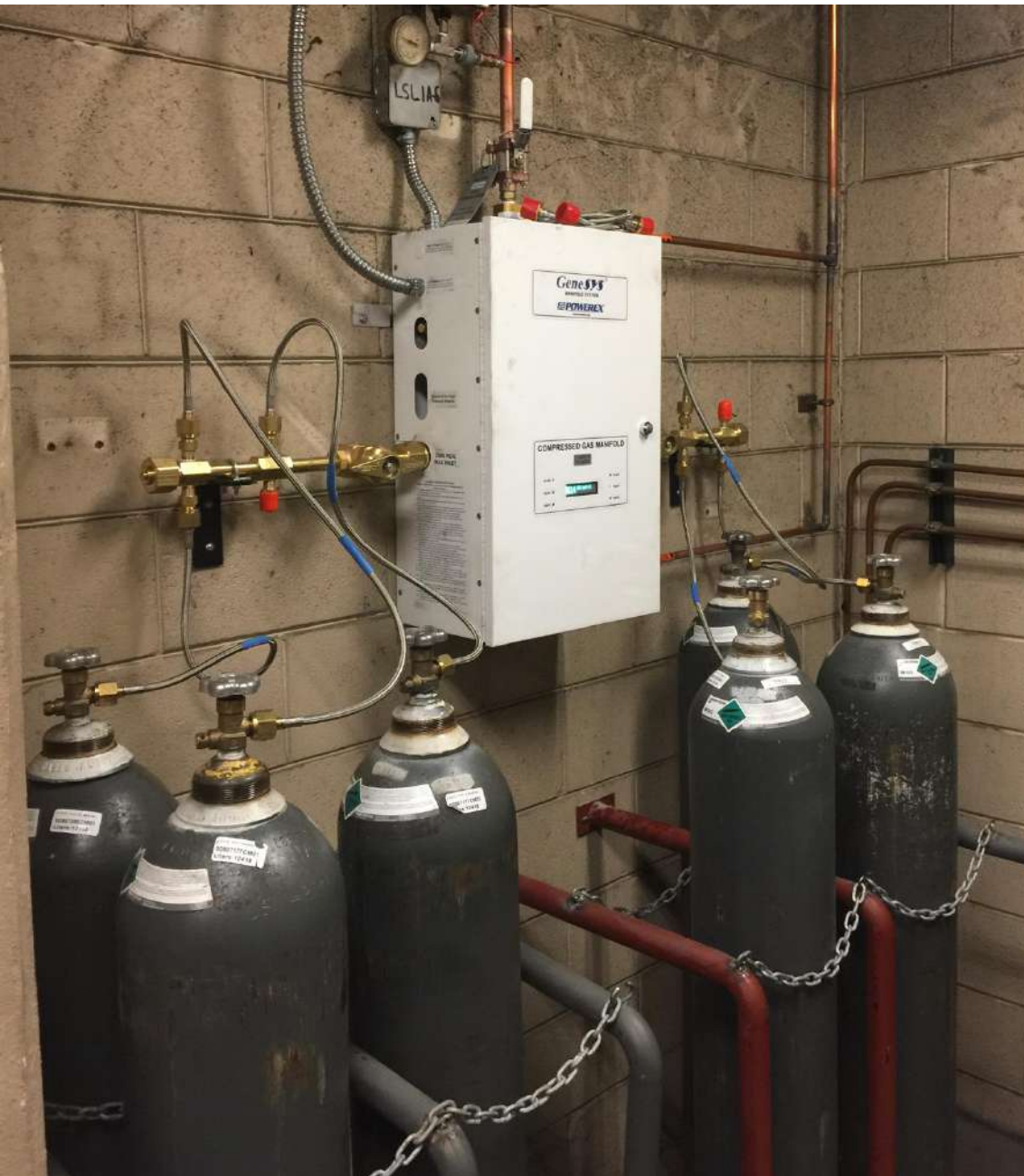
## Booms & Articulating Assemblies

- Separate report showing where they have been tested for:
  - Leaks
  - Hose condition
  - DISS connections internal to boom have been check (ceiling and at the back of user terminal)



## Manufacturer's Recommendations

- Maintenance programs for piped medical gas systems must follow the manufacturer's recommendations

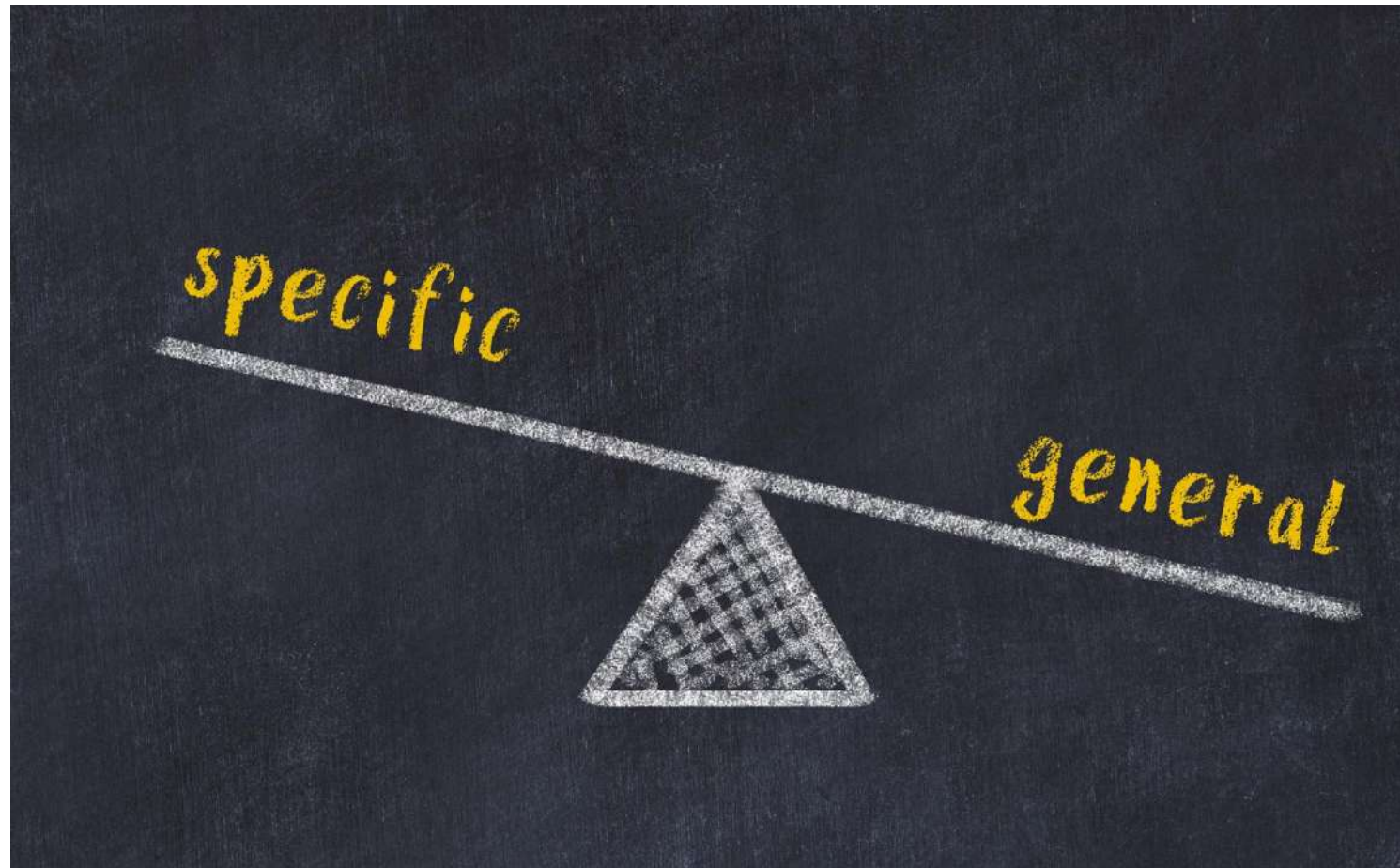


# AO Specific Requirements?

- CMS – K-Tag K900-K933
- TJC – EC 02.05.09
- DNV – Individually chaining medical gas cylinders
- CIHQ, ACHC, AAAHC?

# Review Your Policy!

- Remove items that aren't required by NFPA 99 or an AHJ
- Avoid being too specific





## RECAP # 2

- Steps to success
  1. Review existing facility requirements from NFPA 99
  2. Follow the manufacturer's recommendations when building your PM schedules
  3. Include any specific AO requirements
  4. Review your policy

# WHO CAN INSPECT & MAINTAIN MEDICAL GAS SYSTEMS?

NFPA 99 Qualification Requirements – 5.1.14.2.2.5

American National Standard  
**ASSE/IAPMO/ANSI**  
**Series 6000-2021**



*Professional Qualifications Standard for*  
**Medical Gas Systems Personnel**

ASSE Board Approved: June 2021  
ANSI Approved: July 2021



# Qualifications

- Who can perform these operations?



## Qualifications Option # 1

- Training on specific equipment installed within the facility



## Qualifications Option # 2 & 3

- Credentialing to ASSE 6030 (Medical Gas Verifier)
- Credentialing to ASSE 6040 (Medical Gas Maintenance)

**SERIES 6000 • STANDARD #6030**

*Medical Gas Systems Verifiers*

**SERIES 6000 • STANDARD #6040**

*Medical Gas Systems Maintenance Personnel*

# A Word about the RFA – Responsible Facility Authority

- First appeared within the 2021 edition of NFPA 99
- When CMS adopts a new edition of NFPA 99 this *\*WILL BE\** a requirement
- BEGIN YOUR PREPARATIONS TO COMPLY WITH THIS REQUIREMENT NOW!!!
  - ASSE 6010 – medical gas installer credential
  - ASSE 6020 – medical gas inspector credential
  - ASSE 6030 – medical gas verifier credential
  - ASSE 6040 – medical gas maintenance credential

# A Word about the Medical Gas Permit to Work System

- First appeared within the 2021 edition of NFPA 99
- When CMS adopts a new edition of NFPA 99 this **\*WILL BE\*** a requirement
- **BEGIN YOUR PREPARATIONS TO COMPLY WITH THIS REQUIREMENT NOW!!!**
  - Communication to clinical staff for impacted area(s)
  - Alternative gas supplies are in place if necessary
  - Qualification check for all involved (installer, verifier, maintenance tech, etc)
  - Shutdown and restoration procedures are documented and fully described
  - Safety measures?
  - NFPA 99 is observed throughout the process
  - Final testing performed and documented

# 4 KEY QUESTIONS - RECAP

- **WHAT must be included?**
  - The identified medical gas systems inventory
- **WHEN must it be inspected or maintained?**
  - Based on NFPA 99, facilities risk assessment & the manufacturer's recommendations
- **HOW must it be inspected or maintained?**
  - Based on NFPA 99, facilities risk assessment & the manufacturer's recommendations
- **WHO can perform these activities?**
  - Qualified individuals under 5.1.14.2.2.5

# Thank you!



Have  
questions?  
Ask.



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